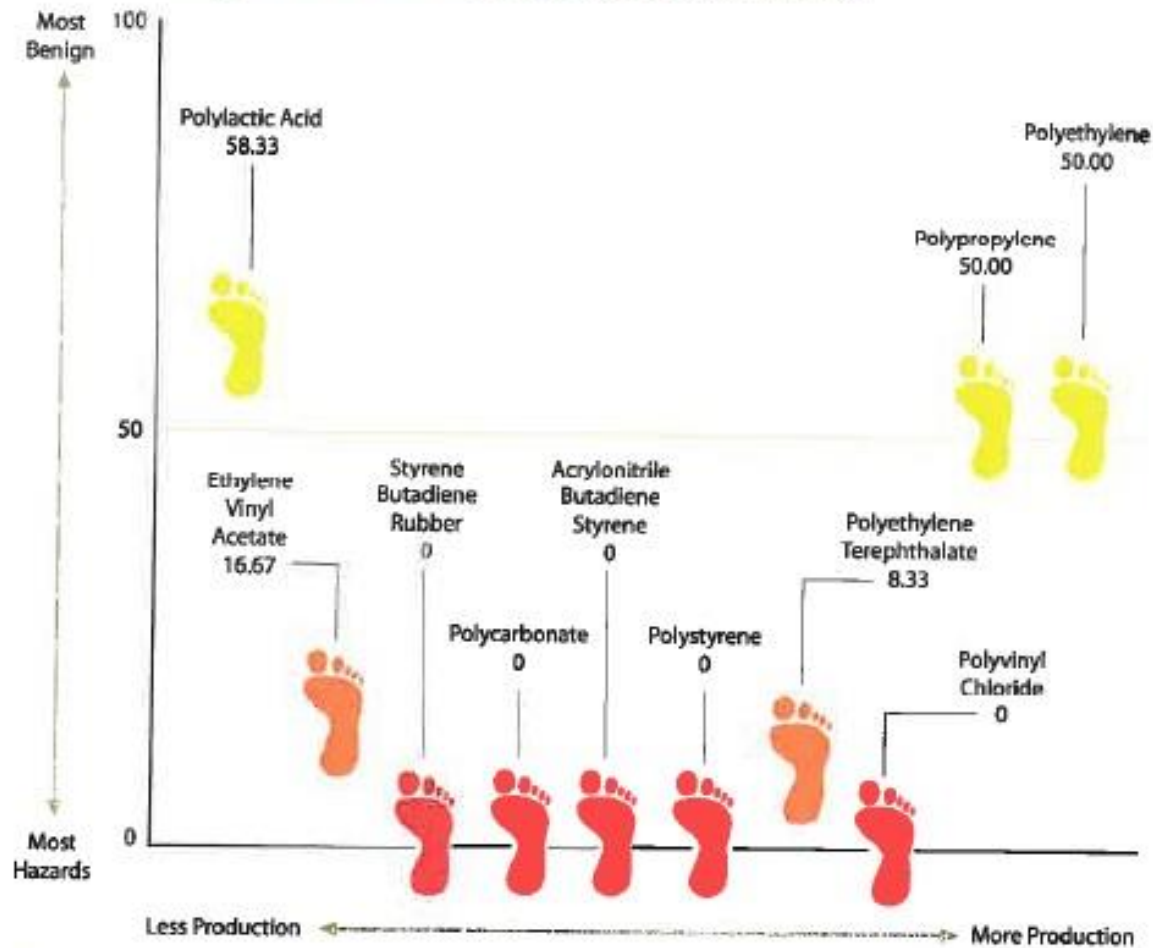


FIGURE E5-1 Progress to Safer Chemicals in Polymer Manufacturing



- For each manufacturing step, no core chemical inputs are chemicals of high concern as defined by GreenScreen® Benchmark 1.
- Every manufacturing step involves the use of chemicals of high concern as defined by GreenScreen® Benchmark 1.
- Some manufacturing steps include chemicals of high concern as defined by GreenScreen® Benchmark 1, and others do not.

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